

- Pricing includes the cost of media blasting (sandblasting), standard preparations & your choice of an in-stock powder color. Special order for non-stock powder(s) is additional.
- Powder Coating is not recommended for soldered parts or forged aluminum wheels.
- ASD's shop minimum is \$50; this can be a combination of parts or a single part.
- Rush service (less than 7 days) is available at the following rates possible -- Additional 100% plus the total on orders \$100 or less. Additional 50% plus the total on orders over \$101 or more.
- Up to a 6% charge is included on all orders to cover shop consumables
- Up to a 10% charge may be added to orders to cover packaging if customer requires
- PA 6% sales tax will be applied unless exempt form is on file.
- Pricing is subject to change, increases over 2.5% quoted customer will be notified for approval.
- Prices are for new metal or disassembled clean (degreased) parts. Additional charges will apply for parts that are not degreased. Parts must be disassembled and prepped prior to drop off.
- ASD performs media blasting (sandblasting) to remove, rust or paint. Media blasting charges are included in the quote. Additional charges will apply to items requiring removal of old powder coating, have intricate detail work or are covered with multiple layers of powder.
- Frame filling & weld grinding are available, additional charges applied.
- ASD will contact customer before work is preformed if it finds work to be done does not match the quote and or PO to get verification to proceed or re-quote.
- Shipping charges paid for by customer.
- ASD will if feasible arrange for or provide pickup and delivery, rate is \$20/hour each way, minimum 1 hour charge each way.
- ASD is not responsible for damage, theft, shipping damages or lost packages it did not pickup or deliver.
- ASD offers a limited warranty –
 - Items will be covered in powder and finished as requested by customer.
 - ASD stands behind its quality and workmanship, if you are not completely satisfied when you pickup or your item is delivered, ASD will review with the customer and work out a resolution.
 - No warranty on items brought in with rust.

- **ASD is not responsible for controlling "out-gassing" of parts, cast aluminum and magnesium parts may experience out-gassing and/or bubbling in the finished coating. We will take every precaution to avoid out-gassing, however we cannot guarantee that out-gassing will not occur in porous castings.**
- **Warranty does not cover items that may rust or corrode be it from design, construction, fabrication or manufacture of such item(s). Tight areas may not be able to be powder coated which may lead these areas to prematurely rust or corrode.**
- **ASD is not responsible for items unable to endure temperatures to 450 degrees F.**
- **ASD is not responsible for parts that must be removed (plastic clips, rubber fillers, etc.)**
- **Any questions or concerns should be brought to ASD BEFORE any work is performed.**
- **Quote subject to change once items are received and reviewed.**
- **Quotes valid for 30 days**
- **Any or the entire above subject to change without notice.**